01C-8151968-BL 1940-47 Ford Pickup Headliner Installation

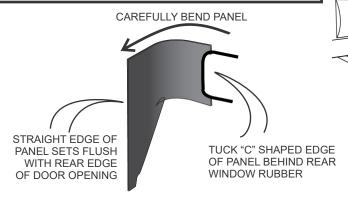
HEADER PANEL

INSTALL HEADLINER

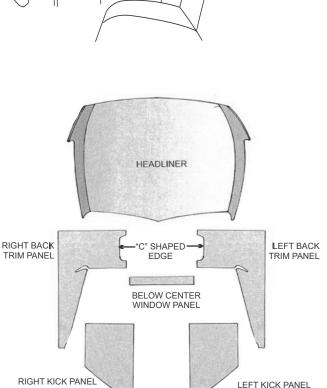
Helpful Tips

Installing the headliner will require two people.

It is necessary to bend the left and right back trim panels for installation. Using a spray bottle of water, <u>lightly spray the back side</u> of the panel where it is to be bent. This will soften the cardboard and allow it to bend more evenly and less likely to crease. **DO NOT OVER SATURATE WITH WATER**



- 1. The Back Trim Panels are installed first. There are two, one left and one right. Begin installing the panel by tucking the "C" shaped edge of the panel behind the rear window rubber seal then carefully bend the panel into the cab corner. Align the straight edge of the panel so that it sets flush with the rear edge of the door opening. Secure the panel with the supplied screws. Follow the same procedure for the other side.
- 2. Locate the bracket in the center of the inner roof panel and accurately measure the length of both "A" and "B" shown in the drawing above. Distance "A" is from the header panel to the center of the hole in the bracket. Distance "B" is from the side panel above the door to the center of the hole in the bracket. Record these measurements. The purpose of these measurements is to locate the bracket screw hole after the headliner is in place.
- 3. Two people are required to place the headliner into position. Starting at the front, tuck the front edge of the headliner between the header panel and the roof panel. Working from front to back, position the sides of the headliner over the doors and towards the back. At the back, the headliner will be tucked behind the rubber seal at the top of the back window. The headliner is then secured above each door by installing the metal retainers with the screws. Transfer the measurements made earlier onto the headliner and mark the bracket hole center. Punch a pilot hole through the headlilner and secure with a screw.
- 4. The panel below the center of the rear window is installed by tucking the upper edge of the panel behind the rubber seal then is secured with screws.
- 5. The left and right kick panels can now be put into place near the toe board and secured.



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METAL RETAINER

BACK WINDOW RUBBER SEAL

Kit includes roof headliner, left and right back trim panels, below center of rear window panel, left and right side kick panels.



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