## IT IS IMPORTANT TO READ THE INSTRUCTIONS BEFORE INSTALLATION

This Dennis Carpenter Door Hinge Kit contains Top Left and Top Right hinge plates, Bottom Left and Bottom Right hinge plates, 4 hinge pins, 8 inner fasteners and all necessary bolt hardware.

The installation of this kit requires the removal of the original hinge assemblies from the CAR body pillars and the DOORS. Removal of the original hinge plates from the doors involves drilling off the rivet heads that secure the hinge plates to the doors and with a cutting wheel, cutting through the remaining tack welds. It is important to only cut through the tack welds to loosen the hinge plate from the door. Cutting into the door structure will weaken the area needed to secure the new hinge assembly.

The pieces of each hinge assembly are identified by markings stamped on them. The arrows on the hinge plates point up. Each hinge assembly contains two hinge plates. One hinge plate fastens to the CAR using three slotted oval head bolts and nuts. The other hinge plate fastens to the DOOR using four socket flat head screws and two specified inner door fasteners.

Before installation, we suggest grouping the components and hardware of each hinge assembly together. This will organize the components and make installation less confusing. For example, the grouped components of the Right Side Top and Right Side Bottom door hinge assemblies are shown below. Follow the same procedure to group the components together to make the hinge assemblies for the Left Side Top and Left Side Bottom hinge assemblies.

