

# Spill Bar (Crash Bar) Installation for Cushman Eagle

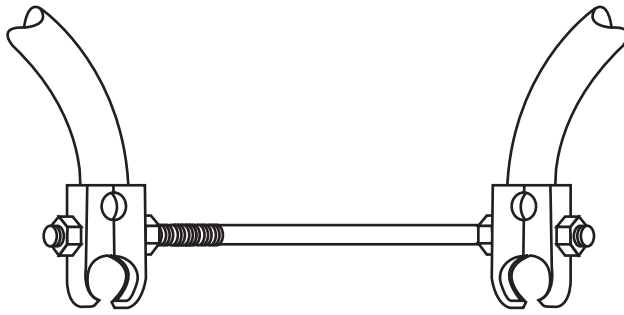


Fig. 1

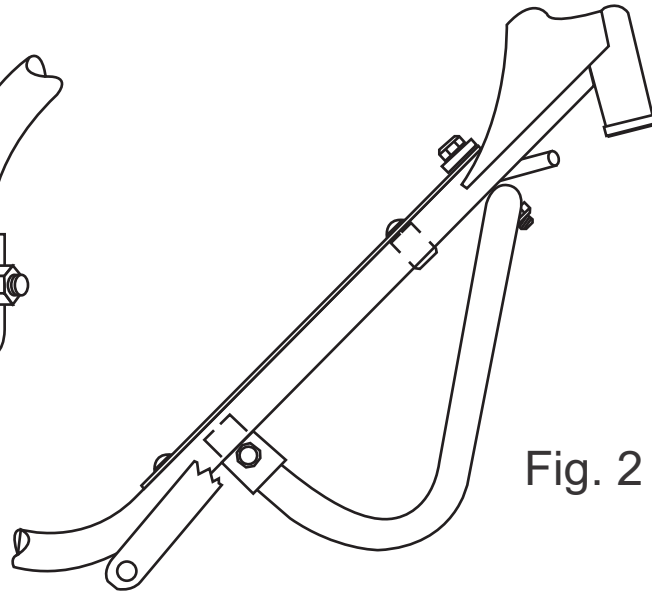


Fig. 2

1. Place a nut on each end of the bent rod turning it on as far as possible. Next place a lock washer and clamp on end. See fig.1.
2. Insert the ends of the rod with nuts, lockwasher and clamp in the center through the hole near the end of the bar. Insert the end with the most threads first. The curved flat end of the clamp should extend beyond the end of bar. See fig. 1.
3. Install remaining clamps on outside of bar and secure with nuts. Lockwashers are not necessary. Turn nuts until the end of rod just comes even with edge of nuts. See fig. 1.
4. Place clamps installed on bar over frame tubes. Adjust nuts from center until clamps hold bar to frame. Adjust position of bar on frame until all parts are free from bind and top of bar is straight across the frame. Tighten all nuts securely. Do not tighten lower clamps with outside nuts. Use inside nuts next to lock washer for tightening.
5. Hold bar against the tubing and drill a 5/8" hole, using hole in bar as a guide, through the splash panel approximately 3 5/8" from upper end of panel.
6. Place flat clamp over frame tubes on panel. Insert bolt and fasten with lockwasher and nut. See fig. 2. Tighten securely.

## SAFETY NOTE

7. After installation, check for pedal clearance between cross rod and pedals. On some models it may be necessary to cut off excess cross rod to obtain pedal clearance. Check pedal operation before riding scooter.

### BILL OF PARTS

PART NO.	DESCRIPTION	NO. REQ.
306320	NUT 5/16-24 HEX.....	5
306325	LOCKWASHER 5/16.....	3
306864	SCREW 5/15 - 24 X 3 HEX HEAD.....	1
805093	ROD.....	1
807899	CRASH BAR.....	1
809073	CLAMP, LOWER.....	4
809099	CLAMP, UPPER.....	1



Parts Assist 704-786-8139  
 Email [info@dennis-carpenter.com](mailto:info@dennis-carpenter.com)  
 21 Carpenter Ct NW Concord, NC 28027-4627  
**Dennis-Carpenter.com**

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