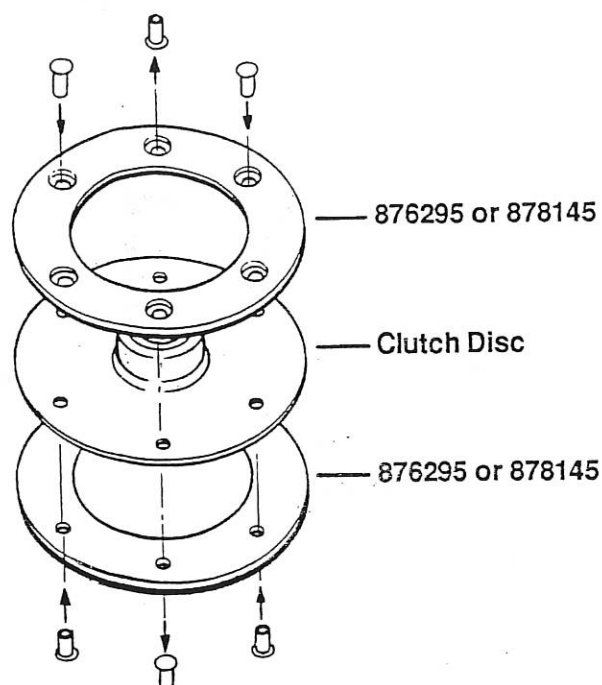




## CUSHMAN CLUTCH REPAIR KIT



**STEP 1.** PLACE A FIBER LINING ON EACH SIDE OF THE METAL CLUTCH HUB AND ALIGN THE MATCHING HOLES SO THE SIX (6) RIVETS CAN BE INSERTED.

**STEP 2.** PUT THE FIRST RIVET IN PLACE WITH THE HOLLOW SHAFT FACING UP  AND FASTEN LOOSELY. THE NEXT RIVET WILL BE PLACED WITH THE HEAD SIDE UP  AND FASTENED. CONTINUE UNTIL THE SIX (6) RIVETS ARE IN PLACE, WITH EVERY OTHER RIVET IN THE OPPOSITE DIRECTION AS SHOWN IN THE DRAWING ABOVE. NONE OF THE RIVETS SHOULD BE SECURELY TIGHTENED AT THIS TIME.

**STEP 3.** TIGHTEN THE FIRST RIVET IN PLACE VERY CAREFULLY SO AS NOT TO CRACK THE LININGS AND FOLLOW THE DIRECTION TO SECURE RIVETS AS SHOWN.

