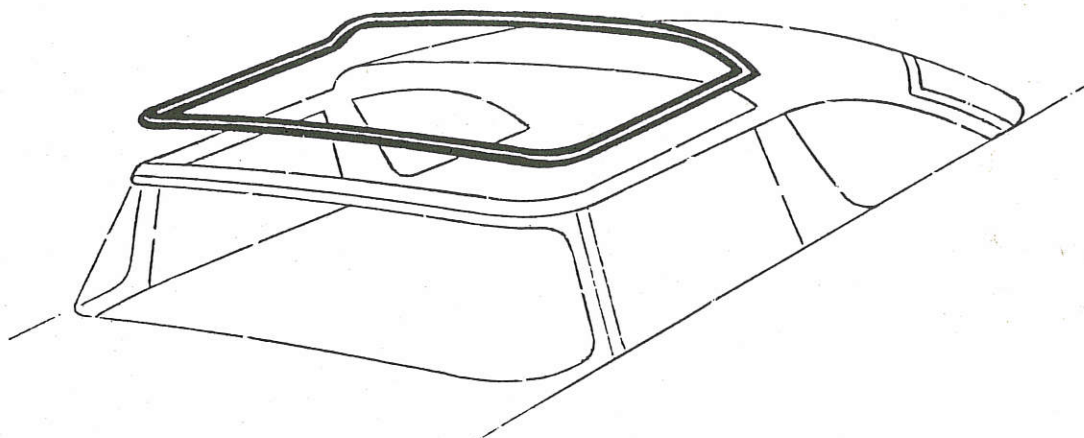


## INSTALLING INSTRUCTIONS

1955-56 CROWN VICTORIA GLASS TOP RUBBER

B5A-6450080-B



STEP #1: (2 persons required) Place the glass top into the rubber seal starting at the back corners and work along the sides and around to the front.

STEP #2: The glass top and rubber seal can now be put in place on the top panel starting at the back and working along the sides to the front.

STEP #3: Apply sealer.

## CROWN VICTORIA TRANSPARENT TOP

The transparent top is a plastic insert installed in the forward portion of the roof. The roof insert material is chemically known as "methyl methacrylate" and is commonly referred to as "plexiglas."

This section outlines the procedures for replacement and maintenance of the insert as well as for removal and installation of the sun shade curtain.

### a. Insert Removal.

From inside the car, remove the sun visor and rear view mirror brackets, remove the garnish mouldings from all four sides of the insert, and remove the interior molding that is installed next to the rear edge of the roof insert (fig. 27). This procedure will relieve the pressure from the lip of the rubber weatherstrip around the inside edges of the roof insert. Remove the inside quarter lock mouldings and the nuts that retain the outer quarter mouldings to the lock pillars. Remove the nuts and washers from the two end retainer assemblies ("B" fig. 28) and from the eight intermediate retainer assemblies ("A" fig. 28). The intermediate

retainers hold the roof outside center moulding to the roof panel and to the outside edge of the insert. Also, remove the nuts and washers from the eight retainer assemblies that hold the windshield outside top moulding to the header ("C" fig. 28).

From outside the car, remove the retaining screws and the two windshield outside side mouldings (fig. 28). By prying the mouldings from the body, remove the windshield outside top mouldings, the two front roof side mouldings, the two side quarter lock mouldings, and the roof outside center moulding.

**NOTE:** Care should be exercised when removing the mouldings to avoid damaging the mouldings and paint finishes. Use a shop towel beneath the instrument used for prying off the roof outer mouldings.

Loosen the sealer between the weatherstrip and the outer edges of the roof panel with a putty knife, apply hand pressure on the inner side of the roof insert, and remove the roof insert and weatherstrip. The weatherstrip is placed around, and "lipped" over the edges of

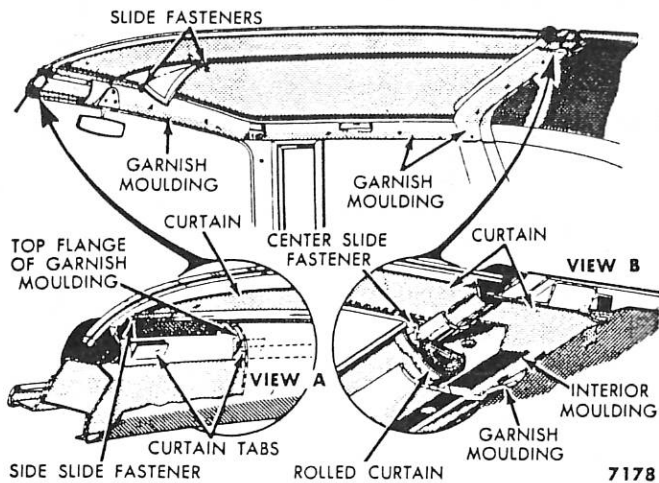


Fig. 27—Crown Victoria Inside Garnish Moulding and Sun Shade

the roof insert. To remove the weatherstrip, just pull it off the edges of the roof insert.

### b. Installation.

Before installing the roof insert glass, clean all the old cement from the body flange and glass. Inspect the weatherstrip to make sure it is not damaged. Replace the weatherstrip if necessary.

Apply rubber cement sealer (8A-19552-B) in the channel of the weatherstrip, then stretch the weather-

strip around the glass. Apply sealer (8A-19552-B) around the roof panel, then set the roof insert and weatherstrip assembly in place. Make certain that the roof insert and weatherstrip are properly aligned with all sides of the roof panel.

Properly position the retainer assemblies in the roof outside center moulding, and install the moulding and retainers across the roof panel (fig. 28). Position the retainer assemblies in the windshield outside top moulding, and install the moulding and retainers to the windshield header. Install the nuts and washers on both the center moulding and windshield moulding retainers, and tighten the screws evenly along both mouldings. As the screws are being tightened, make sure the underside of the weatherstrip "lips" over the roof panel flange on all sides of the insert.

Install the two side quarter lock mouldings with retaining screws. Snap the two front roof side mouldings on the retainers, and install the retaining screws at the ends (fig. 28). Install the two windshield outside side mouldings and secure with retaining screws.

From inside the vehicle, install the inside quarter lock mouldings, and secure them to the lock pillars with retaining screws. Make sure the curtain is properly stapled to the tacking strip, stretch the rear end of the curtain taut around the lower lip of the weatherstrip, and install the interior moulding along the rear edge of the plastic insert ("B" fig. 27). Install the four

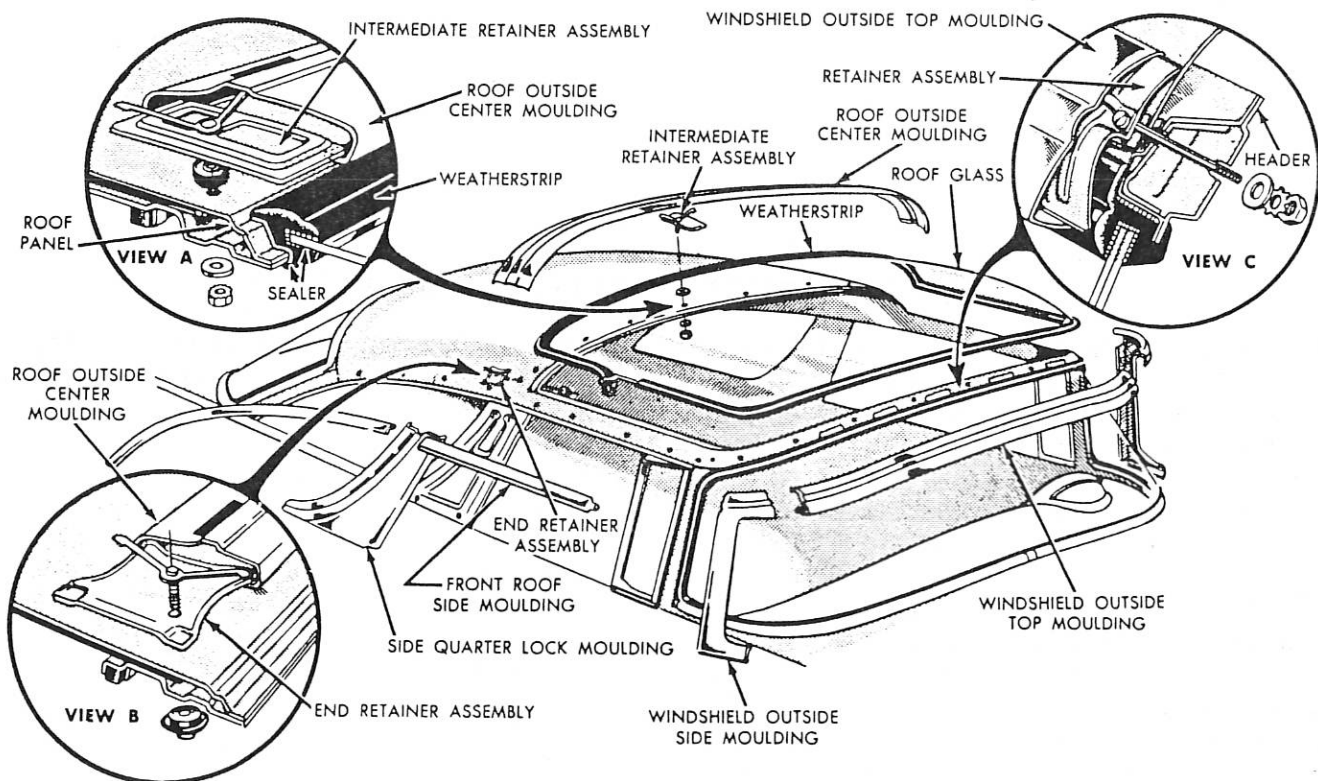


Fig. 28—Crown Victoria Transparent Roof Insert

garnish moulding strips and the sun visor and rear view mirror. When installing the front and side garnish mouldings, insert the cardboard tabs of the curtain assembly under the top flange of the garnish mouldings ("A" fig. 27).