



HELPFUL TIPS

Clean the powdery residue off of the door seals with mineral spirits.

Experience has shown that taping the door seal into position before any adhesive is applied allows you to check the seal to the door. This will also allow you to match the molded corners of the seals to the corners of the doors.

Leave the seals taped to the doors. This will make adhering the seals much easier.

Apply the adhesive to the door, not the seal.

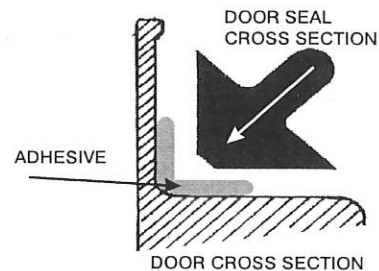
Mark the position of the door hinges on the doors before the doors are removed from the cab. This will make reinstalling and adjusting the doors much easier later.

The cleanest and best results comes from glueing a 24" section at a time. Loosen a section of the taped door seal, lift the seal out of the way and apply adhesive to the door. Reposition the seal onto the adhesive then reapply the tape.

INSTALL DOOR SEALS

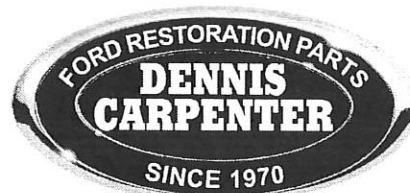
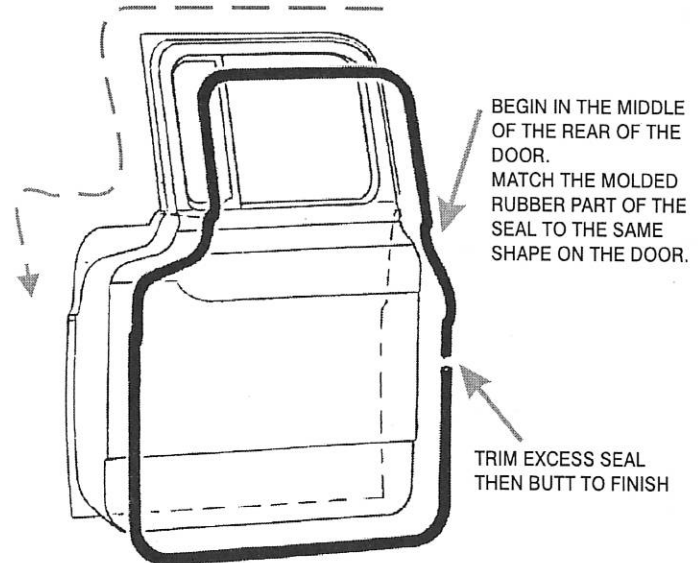
NOTICE: It is necessary to remove the doors from the cab in order to properly replace the door seals. Place the doors on a flat surface with the interior side facing up. This makes applying the seals much easier.

1. Remove the old door seals and glue material from the doors. Thoroughly clean the doors with a degreaser / wax remover where the seals are to be applied.
2. RIGHT REAR and LEFT REAR on the molded rubber parts of the seals.
3. Tape the RIGHT REAR molded section of the seal onto the RIGHT door where the shape of the rubber matches the shape of the door. Complete taping the seal to the door. Position the seal in it's relaxed state. Do not over stretch the material.
4. To adhere, begin gluing the seal going up from the middle of the back of the door. Loosen a 24" section of the taped seal, apply adhesive to the door, reposition the seal onto the adhesive and secure with tape. Repeat this all the way around the door.
5. When the seal is all the way around the door mark where the end of the seal meets the beginning point, trim the seal so it will butt against the beginning point then finish gluing.
6. We recommend letting the adhesive cure for several hours before removing the tape from the door seals.
7. Reinstall the doors to the cab.



NOTE: It is necessary to use a weather stripping adhesive in order to install door seals. Dennis Carpenter Ford Reproductions recommends and sells 3M brand Weather Stripping Adhesive. Our part # is COAZ-19554-A

← GLUE SEAL AROUND DOOR THIS WAY



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