

# # BAA-8123205-S 1953-55 truck window regulator shaft replacement

## HOW TO INSTALL

FIGURE 1

To gain access to the rivets which hold the regulator shaft housing to the regulator assembly the gear plate must be rotated beyond it's normal stop position. Remove the coiled tension spring and slightly bend outward the angled end of the upper regulator arm.

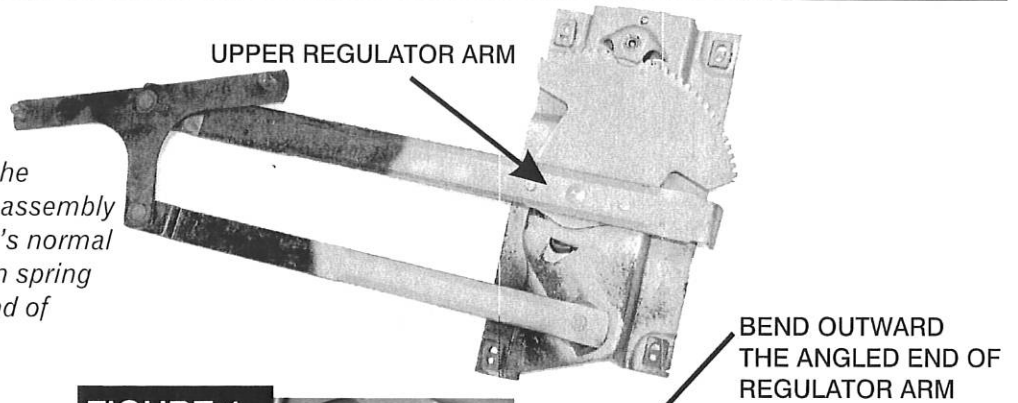


FIGURE 2

Using a 3/16" drill, drill out the rivets that hold the regulator shaft housing to the assembly. Also remove the rivets from the housing so that it can later be bolted back into position.

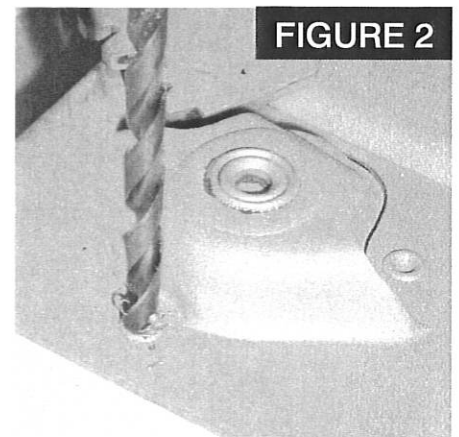
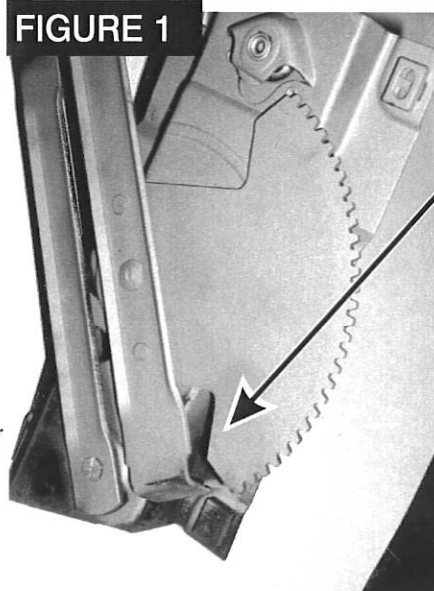


FIGURE 3

Remove the shaft housing from the assembly and remove the worn shaft.

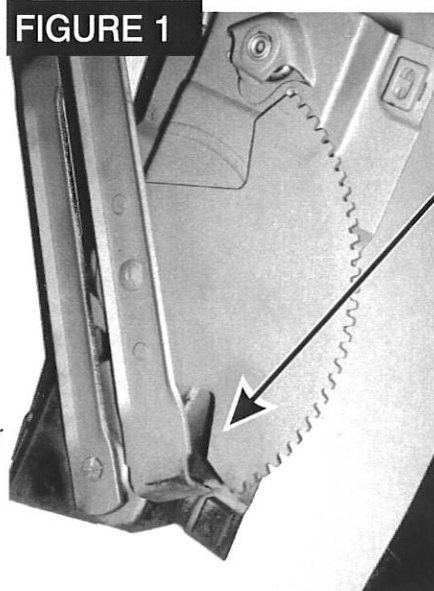


FIGURE 4

Attach the new shaft to the original small gear then reinstall the assembly into the shaft housing. Lubricate the gear with grease.

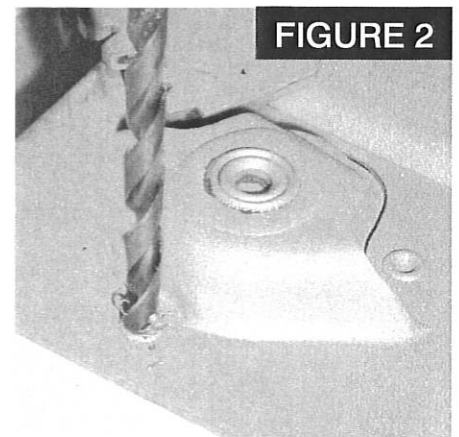
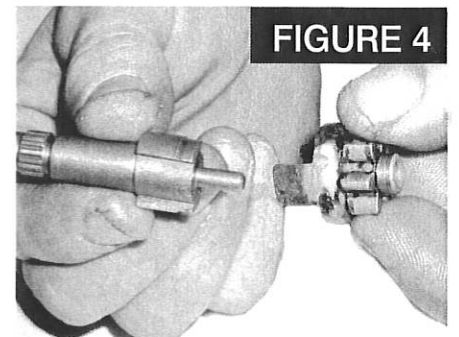
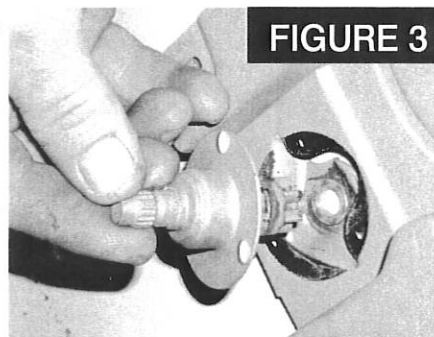


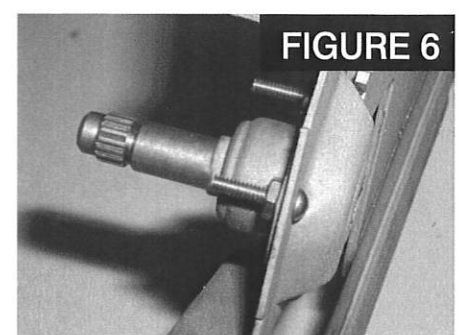
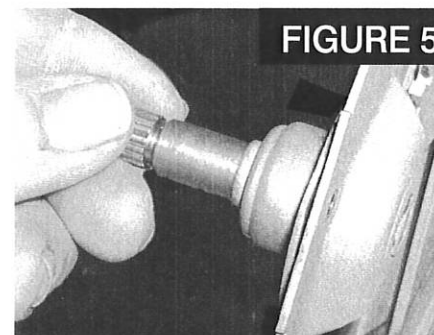
FIGURE 5 , 6

Place shaft assembly into position and secure with three #6 x 1/2" round head machine screws with lock washers (not included) or "Loctite". NOTE: A machine screw with a shallow head must be used so there will be no interference with the gear plate.



### FINAL

Mesh the regulator shaft gear with the gear plate and reinstall the coil tension spring. Apply a small amount of grease the gears and bend the angled end of the upper regulator arm back into it's original position.



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