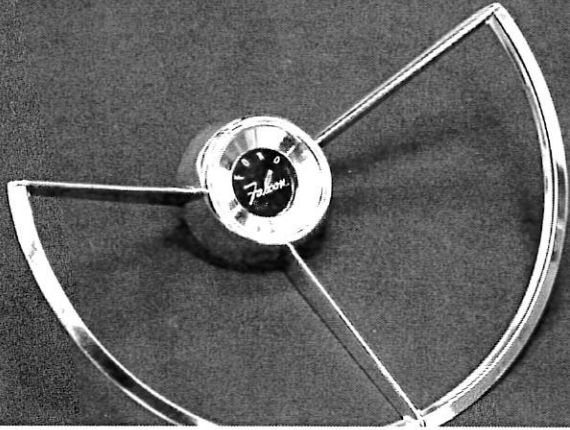




# HORN CONTACT/EMBLEM RETAINER ASSEMBLY

Applies to Ford Horn Ring assembly part # C0DZ-13A805-A

Horn ring shown with  
1960-63 Ford Falcon emblem



## TOOLS REQUIRED:

Phillips head screw driver

## HOW TO ASSEMBLE YOUR EMBLEM RETAINER

In order to assemble the horn ring properly you must either install a new Dennis Carpenter horn button emblem or reinstall your original horn button emblem.

The diagram on the right shows the positions and the order that the horn emblem retainer parts must attach to the horn ring.

1. With the horn ring turned upside down place the horn emblem button into the horn ring. A slot in the horn ring should align with a tab on the horn emblem.
2. Place the emblem backing plate onto the emblem. The 3 tabs on the plate will point upwards. Align the 3 holes on the backing plate with the holes on the horn ring.
3. The rubber cushion is installed with the webbing facing upward.
4. Next the large compression plate is placed on top of the rubber cushion. Notice that the flat side of the plate is facing downward (to the horn ring).
5. Align the 3 screw guides of the plastic retainer with the holes on the compression plate then press the two pieces together.
6. Secure the assembly to the horn ring using the 3 supplied screws.

