## #C1TZ-9275-K Ford Truck Fuel Sending Unit Installation

CAUTION: DO NOT PERFORM THE FOLLOWING REPLACEMENT PROCEDURE IN THE PRESENCE OF FLAME OR SPARKS. KEEP REPAIR AREA WELL VENTILATED AND FREE FROM FUEL VAPOR ACCUMULATION.

## REMOVAL

- 1. MOVE SEAT FORWARD.
- 2. DISCONNECT FUEL SENDER WIRE CONNECTOR.
- 3. REMOVE AND DISCARD FUEL SENDER MOUNTING SCREWS.
- 4. REMOVE FUEL SENDER ASSEMBLY AND DISCARD GASKET.

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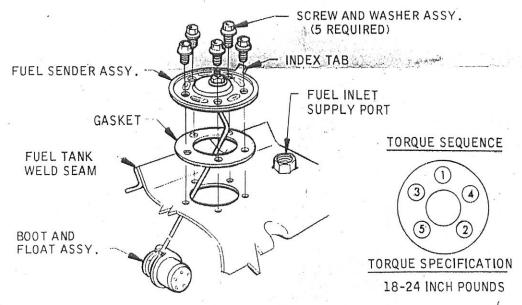
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## INSTALLATION

- 1. CLEAN GASKET MOUNTING SURFACES.
  CAUTION: DO NOT ALLOW FOREIGN MATERIAL TO ENTER FUEL TANK OPENING.
- 2. POSITION NEW MOUNTING GASKET ON FUEL TANK OPENING WITH INDEX NOTCH FACING AWAY FROM FUEL TANK WELD SEAM. ALIGN GASKET WITH THREADED HOLES.
- 3. INSERT FUEL SENDER ASSEMBLY THROUGH GASKET AND FUEL TANK OPENING.
- 4. POSITION FUEL SENDER WITH FLANGE INDEX TAB FACING TOWARD TUBE FITTING OF FUEL INLET SUPPLY PORT.
- 5. ALIGN SCREW HOLES WITH GASKET AND THREADED HOLES AROUND FUEL TANK OPENING.



6. THREAD MOUNTING SCREWS INTO THREADED HOLES UNTIL SEALING WASHERS TOUCH SURFACE OF FUEL SENDER FLANGE.

CAUTION: DO NOT RE-USE OLD MOUNTING SCREWS.

- 7. TIGHTEN EACH MOUNTING SCREW TO APPROXIMATELY ONE-HALF OF SPECIFIED TORQUE AS SHOWN IN ILLUSTRATED TORQUE SEQUENCE.
- 8. FOLLOWING TORQUE SEQUENCE, TIGHTEN EACH MOUNTING SCREW TO SPECIFIED TORQUE,
- 9. CONNECT FUEL SENDER WIRE CONNECTOR TO CONNECTOR TERMINAL.
- 10. FILL FUEL TANK AND ROAD TEST VEHICLE, CHECK FOR FUEL LEAKAGE AT GASKET AND SCREW SEALING SURFACES.