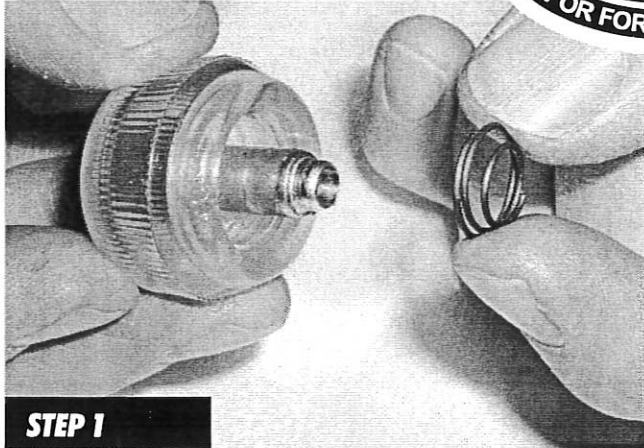


1973-79 F100/350 WINDOW CRANK HANDLE KNOB INSTALLATION

Applies to parts #D3AZ-6523352-A and #D4TZ-1023352-A

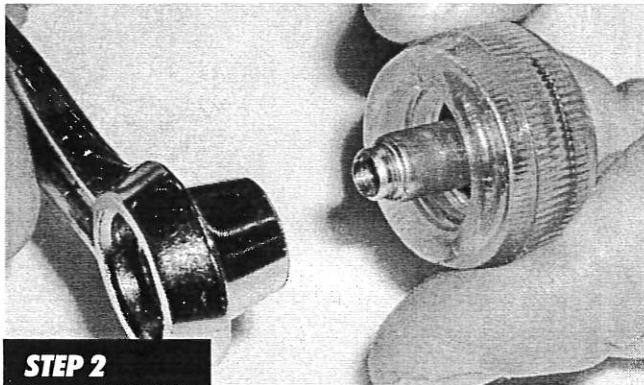
TOOLS REQUIRED:

15/32" CENTER PUNCH, HAMMER



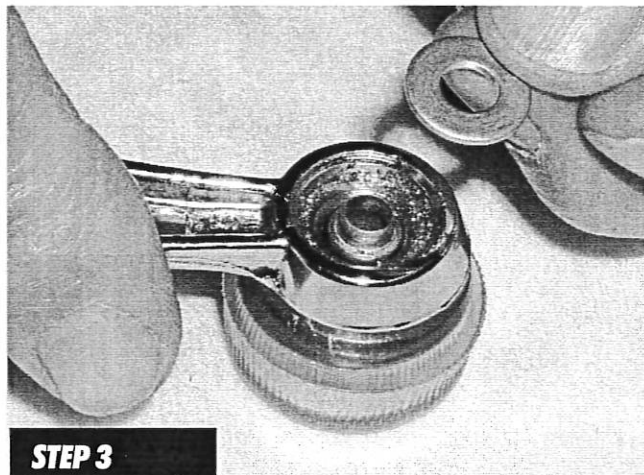
STEP 1

Place spring onto knob shaft. The largest diameter side of the spring goes into the knob.



STEP 2

Insert knob with spring into the handle.



STEP 3

Place knob face down onto a solid protective surface. Push down on the handle to compress the spring and place the washer onto the shaft.

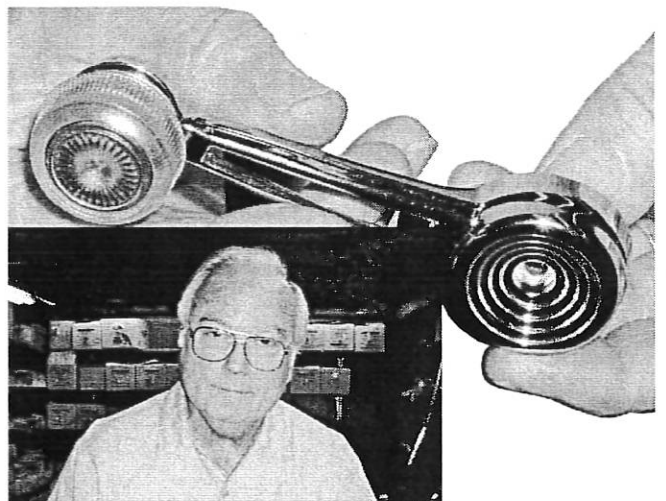


STEP 4

Place a 15/32" center punch into the center of the knob stud. Firmly tap the punch with a hammer to flare out the sidewalls of the knob stud.



The flared stud will hold the knob to the handle.



Thanks to Harry Wiggins for the demonstration and for having the cleanest finger nails at the shop.