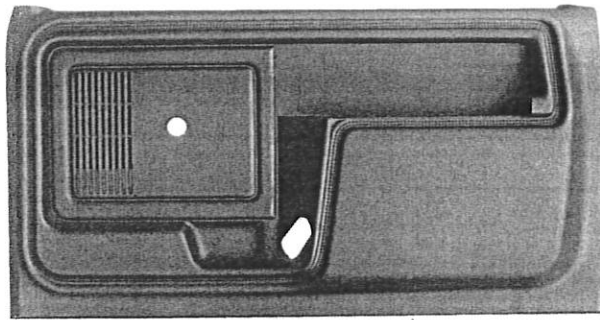


# E1TZ-1023942-PR 1980-86 F-100 /350 & Bronco Interior Door Panel Installation



## Door Panel Removal

Roll down window glass, this will make removal easier, and then remove the window crank handle (screw visible in center of handle) Retain crank and screw for reinstall.

Remove the Phillips screw from inside the arm rest "finger cup" and from the upper front edge of door panel. Retain screws for reinstall.

There are 8 "push pins" retainers holding door panel to door. (4) on bottom (2) on each side. Carefully pull out at the bottom corner of door panel until the pin releases. Work your way around panel until all pins are released. New door panel is supplied with new retainers.

Grasp door panel on each side at bottom and pull up until top edge of door panel clears top edge of door then move the panel forward to clear inside door handle.

At this point remove any factory parts that need to be installed on new door panel. \*Arm rests \*Electric controls \*Slide lock Assemblies \*XLT Inserts etc.

With the door panel off now is a good time to inspect inside the door, clean out any dirt & debris, grease window regulator and generally inspect for any problems.

## Preparing new door panel and reinstalling on door

The new door panels are marked on the backside to aid in locating holes for factory power door locks and/or power window switches, or use old door panel as template. We recommend you cut these before any painting

Should you desire a color other than black, now is the time to do so. There are numerous interior aerosol vinyl & plastic dyes available at your local automotive trim shop or paint store.

The original inner door anti-rattler was stapled to door panel with (5) staples. The new door panels includes (2) inner anti-rattlers with rivets for easier installation. Anti rattler is uninstalled to make painting of door panel easier.

Place anti-rattler on door panel using (2) locating tabs and secure with masking tape.

Using a 1/8" drill bit, drill (5) equally spaced holes starting 1/2" from front of anti rattler. Holes should be approximately 5" apart. Be sure to clean flashing from underneath so it does not interfere with rivet clamping on backside.

Insert rivet into each end to keep anti rattler aligned. Rivet each one starting at front and working to back. When all rivets are secure remove masking tape.

Door panel is now ready for reinstall of any factory parts that were removed from old door panel.

Now install retainer clips into the slots on back of door panel.

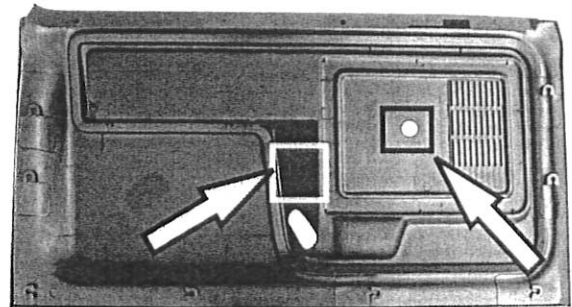
Slide door panel over inside door handle and then lower top edge into top edge.

Align retainer clips with corresponding hole and tap in starting at top and working way to bottom.

Reinstall screws into arm rest finger cup and front edge of door panel.

Reinstall window crank handle.

## Backside of door panel



Markings locate holes for factory power door locks and power window switches.



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